

#### VOLKSWAGEN/AUDI ZF5HP19FL/FLA PARTS MISMATCH

**COMPLAINT:** 

After an overhaul a Volkswagen/Audi vehicle with the ZF5HP19/FLA transaxle exhibits a no shift condition. The vehicle may not up shift at all, or it may make a 1-2 shift then go into a failsafe condition.

**CAUSE:** 

One cause may be the wrong transmission installed into the vehicle, or a mismatch of internal parts. ZF has used two different types of Turbine Sensors in the ZF5HP19/FLA. One is a Pulse Generator type, the other a Hall Effect Sensor. It can be difficult to determine which vehicle uses the Pulse Generator and which uses the Hall Effect Sensor type.

**CORRECTION:** 

Use the information provided in the following figures to ensure correct transmission application and internal component installation. Refer to Figure 1 for a listing of vehicles that use the Pulse Generator type sensor. Figure 1 also provides an illustration of the transmission identification tag. Refer to Figure 2 for a listing of vehicles that use the Hall Effect Sensor. The Pulse Generator and Hall Effect Sensor are not located in the same area of the transmission. Refer to Figure 3 for internal harness layout and connector id for units using the Pulse Generator. Refer to Figure 4 for internal harness layout and connector id for units using the Hall Effect Sensor. Refer to Figure 5 for location and id of the Pulse Generator, refer to Figure 6 for location and id of the Hall Effect Sensor.

Since the sensors are located in different areas of the transmission, they would naturally have to receive their signal from different component parts in the transmission. The Pulse Generator will produce a signal using the Spider Clutch Bell whereas the Hall Effect Sensor will produce its signal using the Forward Clutch Drum. The Forward Clutch Drum, the Spider Clutch Bell, and the Sun Gear are different and not interchangeable between Pulse Generator and Hall Effect Sensor transmissions. The differences between the Forward Clutch Drum and Spider Clutch Bell are easy to distinguish. The Sun Gear however looks almost identical between both units. The difference is found with the use of a magnet. A magnet will adhere itself to the Sun Gear in a unit that utilizes a Pulse Generator, but a magnet *will not* adhere itself to the Sun Gear in a unit that uses the Hall Effect Sensor. That is because the Hall Effect Sensor needs to read though the Sun Gear where it picks up its reading from a magnetic band that is attached to the "A" Clutch Drum. The magnetic band on the "A" Clutch Drum contains 36 small magnets around the outside of the drum. Refer to Figure 7 for identification and description of Forward Clutch Drum, Spider Clutch Bell, and Sun Gear used in Pulse Generator units. Refer to Figure 8 for identification and description of Forward Clutch Drum, Spider Clutch Bell, and Sun Gear used in Hall Effect Sensor units.

We would like to thank Nat and Drew from Eriksson Industries for their time and assistance in supplying this information

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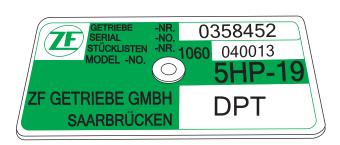
#### VOLKSWAGEN/AUDI ZF5HP19FL/FLA PARTS MISMATCH CONT'D

SERVICE INFORMATION:		<b>ZF Part Number</b>	
	PULSE GENERATOR TRANSMISSIONS:		
	ZF5HP19/FLA Pulse Generator Sensor	0501-311-086	
	ZF5HP19/FLA A Clutch Drum models 002/012/013/056	1056-370-047	
	ZF5HP19/FLA A Clutch Drum models 018		
	ZF5HP19/FLA Spider Clutch Bell	1056-232-079	
	ZF5HP19/FLA Sun Gear		
	ZF5HP19/FLA Internal Wire Harness	1056-227-046	
	HALL EFFECT SENSOR TRANSMISSIONS:		
	ZF5HP19/FLA Hall Effect Sensor	0501-210-474	
	ZF5HP19/FLA A Clutch Drum models 030/054/073/101	1060-298-020	
	ZF5HP19/FLA A Clutch Drum models 035/044/053/063/065/075/087/093/100/103	1060-298-021	
	ZF5HP19/FLA Spider Clutch Bell	1050-317-060	
	ZF5HP19/FLA Sun Gear models 054/065/073/101	1060-232-041	
	ZF5HP19/FLA Sun Gear models 030/035/044/053/063/075/087/093/100/103	1060-232-042	
	7F5HP19/FI A Internal Wive Harness	1060-227-022	



#### ZF5HP19FL/FLA PULSE GENERATOR MODELS

AUDI       A4 QUATTRO/AVANT       1.8       1996       1060-040-018       DTV       PULSE GENERA         AUDI       A4 QUATTRO/AVANT       2.8       1996       1060-040-002       CJP       PULSE GENERA	ATOR ATOR ATOR
~	ATOR ATOR
177D 1 1 0771 MMD 0 1 1771 MMD 0 1 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1	ATOR
AUDI A4 QUATTRO/AVANT 2.8 1996 1060-040-012 DRN PULSE GENERA	
AUDI A4 QUATTRO/AVANT 1.8 1997 1060-040-018 DTV PULSE GENERA	1TOR
AUDI A4 QUATTRO/AVANT 2.8 1997 1060-040-002 CJP PULSE GENERA	
AUDI A4 QUATTRO/AVANT 2.8 1997 1060-040-012 DRN PULSE GENERA	1 <i>TOR</i>
AUDI A4 QUATTRO/AVANT 1.8 1998 1060-040-018 DTV PULSE GENERA	1 <i>TOR</i>
AUDI A4 QUATTRO/AVANT 2.8 1998 1060-040-012 DRN PULSE GENERA	1 <i>TOR</i>
AUDI A6 QUATTRO 2.8 1998 1060-040-013 DPT PULSE GENERA	1 <i>TOR</i>
AUDI A6 QUATTRO 2.8 1998 1060-040-036 EKX PULSE GENERA	1 <i>TOR</i>
AUDI A4 QUATTRO/AVANT 1.8 1999 1060-040-018 DTV PULSE GENERA	<i>ATOR</i>
AUDI A4 QUATTRO/AVANT 2.8 1999 1060-040-012 DRN PULSE GENERA	<i>ATOR</i>
AUDI A6 QUATTRO 2.8 1999 1060-040-013 DPT PULSE GENERA	<i>ATOR</i>
AUDI A6 QUATTRO 2.8 1999 1060-040-036 EKX PULSE GENERA	<i>ATOR</i>
AUDI A4 QUATTRO/AVANT 1.8 2000 1060-040-018 DTV PULSE GENERA	<i>ATOR</i>
AUDI A4 QUATTRO/AVANT 2.8 2000 1060-040-012 DRN PULSE GENERA	<i>ATOR</i>
AUDI A6 QUATTRO 2.8 2000 1060-040-013 DPT PULSE GENERA	4TOR
AUDI A6 QUATTRO 2.8 2000 1060-040-036 EKX PULSE GENERA	<i>ATOR</i>
AUDI A4 QUATTRO/AVANT 1.8 2001 1060-040-018 DTV PULSE GENERA	4TOR
AUDI A4 QUATTRO/AVANT 2.8 2001 1060-040-012 DRN PULSE GENERA	4 <i>TOR</i>
AUDI A6 QUATTRO 2.8 2001 1060-040-013 DPT PULSE GENERA	4 <i>TOR</i>
AUDI A6 QUATTRO 2.8 2001 1060-040-036 EKX PULSE GENERA	1 <i>TOR</i>
AUDI A4 QUATTRO/AVANT 1.8 2002 1060-040-018 DTV PULSE GENERA	<i>ATOR</i>
AUDI A4 QUATTRO/AVANT 2.8 2002 1060-040-012 DRN PULSE GENERA	4 <i>TOR</i>
VW PASSAT 2.8 1999 1060-040-012 DRN PULSE GENERA	4TOR
VW PASSAT 2.8 2000 1060-040-012 DRN PULSE GENERA	4TOR
VW PASSAT 2.8 2001 1060-040-012 DRN PULSE GENERA	1 <i>TOR</i>



TAG IS AN EXAMPLE OF AN AUDI A6 QUATTRO 2.8 1998 MODEL YEAR TRANS ID CODE: DPT PULSE GENERATOR MODEL

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Figure 1



#### ZF5HP19FL/FLA HALL EFFECT SENSOR MODELS

MAKE	MODEL	ENG.	YEAR	ZF PART#	CODE	<i>TYPE</i>
AUDI	A6 QUATTRO	2.7	1998	1060-040-044	EMP	HALL EFFECT
AUDI	A6 QUATTRO	2.7	1998	1060-040-063	FAQ	HALL EFFECT
AUDI	A6 QUATTRO	2.8	1998	1060-040-035	EKD	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	1999	1060-040-030	EFQ	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	1999	1060-040-054	FAL	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	2.8	1999	1060-040-035	EKD	HALL EFFECT
AUDI	<i>A6 QUATTRO</i>	2.7	1999	1060-040-044	EMP	HALL EFFECT
AUDI	<i>A6 QUATTRO</i>	2.8	1999	1060-040-035	EKD	HALL EFFECT
AUDI	<i>S4 QUATTRO/AVANT</i>	2.7	1999	1060-040-044	EMP	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2000	1060-040-030	EFQ	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2000	1060-040-054	FAL	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	2.8	2000	1060-040-035	EKD	HALL EFFECT
AUDI	<i>A6 QUATTRO</i>	2.7	2000	1060-040-044	EMP	HALL EFFECT
AUDI	<i>A6 QUATTRO</i>	2.8	2000	1060-040-035	EKD	HALL EFFECT
AUDI	<i>S4 QUATTRO/AVANT</i>	2.7	2000	1060-040-044	EMP	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2001	1060-040-030	EFQ	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2001	1060-040-054	FAL	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	2.8	2001	1060-040-035	EKD	HALL EFFECT
AUDI	A6 QUATTRO	2.7	2001	1060-040-044	EMP	HALL EFFECT
AUDI	A6 QUATTRO	2.8	2001	1060-040-035	EKD	HALL EFFECT
AUDI	A6 ALLROAD QUATTRO	NA	2001	1060-040-093	FXL	HALL EFFECT
AUDI	A6 ALLROAD QUATTRO	2.7	2001	1060-040-053	EYK	HALL EFFECT
AUDI	<i>S4 QUATTRO/AVANT</i>	2.7	2001	1060-040-044	EMP	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2002	1060-040-030	EFQ	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2002	1060-040-054	FAL	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2002	1060-040-073	FEP	HALL EFFECT
AUDI	<i>A4 QUATTRO/AVANT</i>	1.8	2002	1060-040-101	GBF	HALL EFFECT
AUDI	A4 QUATTRO/AVANT	2.8	2002	1060-040-035	EKD	HALL EFFECT
AUDI	A4 QUATTRO/AVANT	3.0	2002	1060-040-087	FEQ	HALL EFFECT
AUDI	A4 QUATTRO/AVANT	3.0	2002	1060-040-103	GBJ	HALL EFFECT
AUDI	A6 QUATTRO	3.0	2002	1060-040-075	FEJ	HALL EFFECT
AUDI	S4 QUATTRO/AVANT	2.7	2002	1060-040-044	EMP	HALL EFFECT
VW	PASSAT	2.8	1999	1060-040-035	EKD	HALL EFFECT
VW	PASSAT	2.8	2000	1060-040-035	EKD	HALL EFFECT
VW	PASSAT	2.8	2001	1060-040-035	EKD	HALL EFFECT
VW	PASSAT	4.0	2001	1060-040-100	GAK	HALL EFFECT



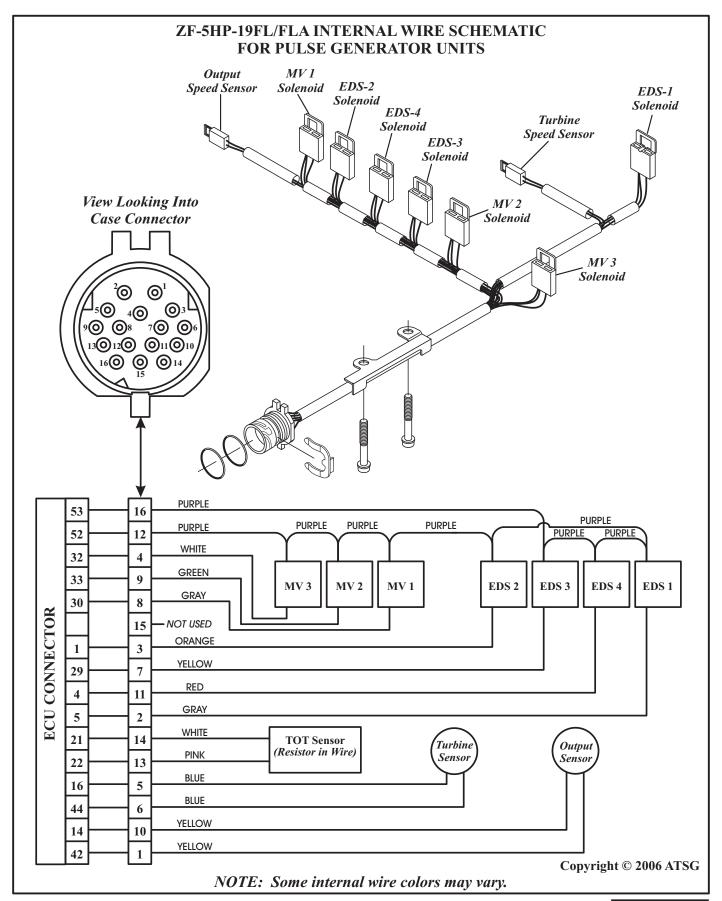


Figure 3
AUTOMATIC TRANSMISSION SERVICE GROUP



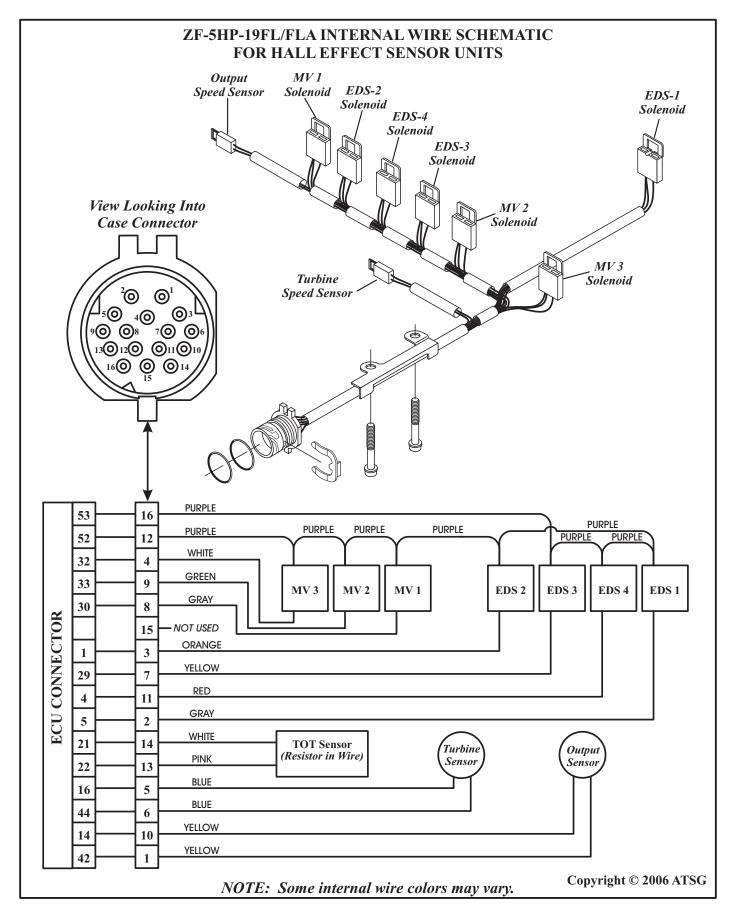
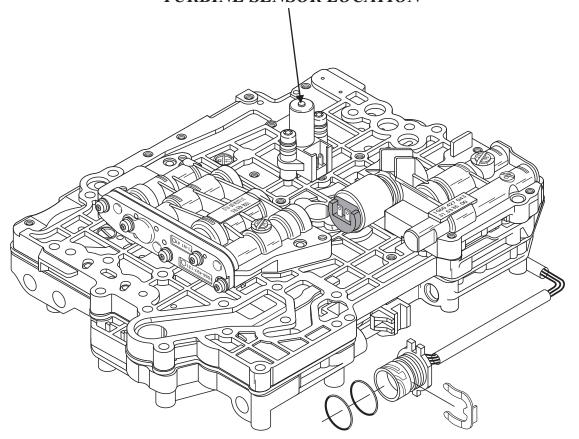


Figure 4



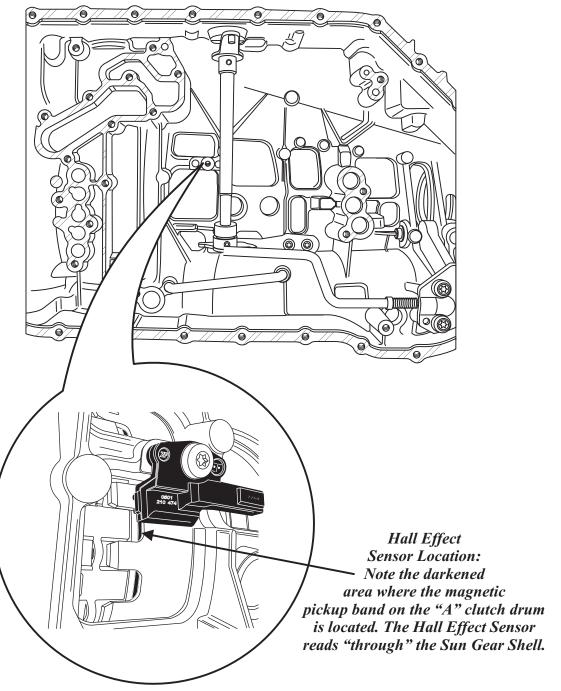
#### ZF-5HP-19FL/FLA UPPER FRONT VALVE BODY PULSE GENERATOR TURBINE SENSOR LOCATION



THE TURBINE SENSOR ON PULSE GENERATOR MODELS IS LOCATED ON THE VALVE BODY, AND GETS IT'S READING FROM THE SPIDER CLUTCH BELL THIS SENSOR MEASURES PLANETARY SPEED. ON PULSE GENERATOR MODELS THERE IS NO TURBINE SPEED READING IN 1ST GEAR.



#### ZF-5HP-19FL/FLA HALL EFFECT SENSOR TURBINE SENSOR LOCATION



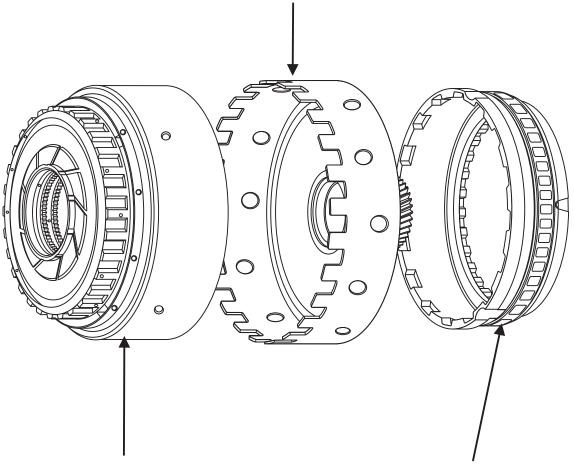
THE TURBINE SENSOR ON HALL EFFECT SENSOR MODELS
IS BOLTED TO THE TRANSMISSION CASE, AND GETS IT'S READING
FROM THE BLACK MAGNETIC PICKUP BAND ON THE FORWARD CLUTCH
DRUM WHICH MEASURES "A" CLUTCH DRUM SPEED. THIS SENSOR
MEASURES ACTUAL INPUT SPEED.

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# ZF5HP19FL/FLA PULSE GENERATOR UNITS "A" CLUTCH DRUM, SUN GEAR, SPIDER CLUTCH BELL

The Sun Gear for Pulse Generator models will attract a magnet. This Sun Gear is designed for use in Pulse Generator transmissions only.



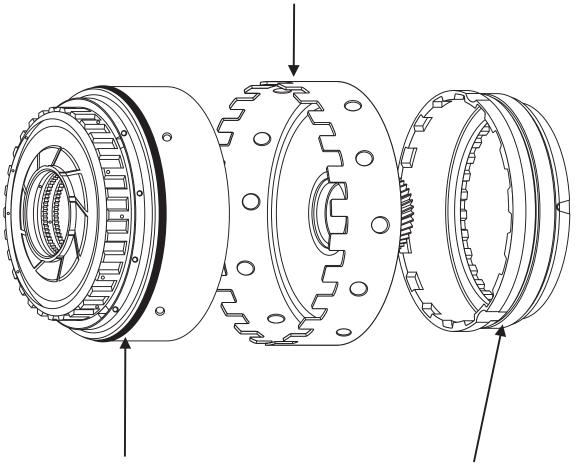
"A" Clutch Drum for
Pulse Generator models
does not have magnetic band
around outside of clutch drum.
This drum is designed for use
in Pulse Generator transmissions only.

The Spider Clutch Bell for Pulse Generator models has a metal sleeve installed around the outside of the hub where the Pulse Generator gets its reading. This hub is designed for use in Pulse Generator transmissions only.



#### ZF5HP19FL/FLA HALL EFFECT SENSOR UNITS "A" CLUTCH DRUM, SUN GEAR, SPIDER CLUTCH BELL

The Sun Gear for Hall Effect Sensor models will not attract a magnet. This Sun Gear is designed for use in Hall Effect Sensor transmissions only.



The "A" Clutch Drum for
Hall Effect Sensor models
has a magnetic band around outside of clutch
drum. The Hall Effect Sensor reads through the
Sun Gear and picks up a pulse from the magnetic
pickup band around the drum. The black
magnetic band contains 36 small magnets around
the outside of the drum. This drum is designed for
use in Hall Effect Sensor transmissions only.

The Spider Clutch Bell for Hall Effect Sensor models does not have the metal sleeve installed around the outside of the hub. This hub is designed for use in Hall Effect Sensor transmissions only.